

## GRADING DESCRIPTION

Texture	Slightly brushed
Grading	Medium rustic
Colour variation	Medium - High
Knots	
Sound knots	Ø ≤ 30mm
Unsound knots	Ø ≤ 15mm
Bark	L ≤ 150mm, B ≤ 15mm
Sapwood	B ≤ 40mm, no limit in length
End crack	
Light colors	B ≤ 6mm, L ≤ 100mm
Dark colors	B ≤ 6mm, L ≤ 300mm
Surface crack	
Light colors	B ≤ 3mm, L ≤ 200mm
Dark colors	B ≤ 3mm, no limit in length
Insect hole	Ø ≤ 2mm, 8/400mm
Decay	Not allowed
Blue/yellow stain	Not allowed
Sound heart	Allowed
Machine marks	Not allowed

## THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED



## GRADING DESCRIPTION - 2 CRITERIA

### Knots

Scale from (rigid) parquet without knots up to planks with more and larger knots



### Colour variation

From little colour variation/sapwood to bigger colour variation/sapwood

